



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RBW6505G00831-3G

Job Sheet 183510



Part No: RBW6505G00831-3G

Job Qty: 1 ea

Part Name: Tail Rotor Gear Box Support Trolley Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/19/18

Job Tracking No:

Due Date: 10/22/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6505G00831-3G Rev2 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Reprint

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/22/18	10/22/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	1 pcs	10/22/18	10/22/18	0.00	1.00	Small Fab-8		MLL DAS
120	QC	1 pcs	10/22/18	10/22/18	0.00	0.00	QC5		OCT 26 2018 68
130	Packaging	1 pcs	10/22/18	10/22/18	0.00	0.00	Packaging3-1		MLL 9-89
140	QC21-FG	1 Ea	10/22/18	10/22/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 90 - DWG needs engineering sign off for Ferrule 3896t31 and cable CL-2-C

Descriptions: 110 - Assemble as per DWG. Sheet 1 & 2

OCT 29 2018



Container No: S121898



Part: RBW6505G00831-3G

Job No: 183510

Serial No/Batch: S121898

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/26/18

10

1000 8 9 1700

1000 8 9 1700

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
26 3896T31	Ferule 1/16 X 3/8" - Aluminum	6 Ea (6 ea)	90-Start up Operation	5038298
63 90177A219	Split Ring	6 Ea (6 ea)	90-Start up Operation	5015388
66 90949A016	Locknut	2 Ea (2 ea)	90-Start up Operation	5015389
68 91251A421	Socket Head Cap Screw	2 Ea (2 ea)	90-Start up Operation	5037411
68 91251A426	Socket Head Cap Screw	2 Ea (2 ea)	90-Start up Operation	5015390
70 91259A583	Shoulder Screw 5/16" Shoulder Dia, 1" L Shoulder, 1/4"-20 Thread	2 Ea (2 ea)	90-Start up Operation	5068316
52 91654A076	Drive Screw #2 3/16" Long	4 Ea (4 ea)	90-Start up Operation	5015391
55 92620A540	Hex Head Cap Screw	4 Ea (4 ea)	90-Start up Operation	5084062
57 94744A240	Flat Washer	4 Ea (4 ea)	90-Start up Operation	5015393
38 95395A226	Washer	2 Ea (2 ea)	90-Start up Operation	5070278
40 98099A031	Washer	2 Ea (2 ea)	90-Start up Operation	5120475
CL-2-C	Lanyard Wire	2.5000 ft (2.5 ea)	90-Start up Operation	5093863
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5020400
GA RBW6505G00831-3G-1	Leg Assembly Weldment	1 Ea (1 ea)	90-Start up Operation	5113726
98 RBW6505G00831-3G-19	Swivel Base	1 Ea (1 ea)	90-Start up Operation	5088458
97 RBW6505G00831-3G-21	Swivel Plate	1 Ea (1 ea)	90-Start up Operation	5080558
98 RBW6505G00831-3G-23	Bar	1 Ea (1 ea)	90-Start up Operation	5080855
9899 RBW6505G00831-3G-25	Mount Plate	1 Ea (1 ea)	90-Start up Operation	5080869
97 RBW6505G00831-3G-41	Pin	3 Ea (3 ea)	90-Start up Operation	5080990
143F RBW6505G00831-3G-7	Swivel Plate Weldment	1 Ea (1 ea)	90-Start up Operation	5113859

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	6	444	0
	90177A219	6	32	0
	90949A016	2	94	0
	91251A421	2	14	0
	91251A426	2	19	0
	91259A583	2	6	0
	91654A076	4	76	0
	92620A540	4	187	0
	94744A240	4	13	0
	95395A226	2	9	0
	98099A031	2	24	0
	CL-2-C	3	516	0
	RB41011	1	717	0
	RBW6505G00831-3G-1	1	1	0
	RBW6505G00831-3G-19	1	6	0
	RBW6505G00831-3G-21	1	4	0
	RBW6505G00831-3G-23	1	4	0
	RBW6505G00831-3G-25	1	6	0
	RBW6505G00831-3G-41	3	7	0
	RBW6505G00831-3G-7	1	1	0

Part Specifications

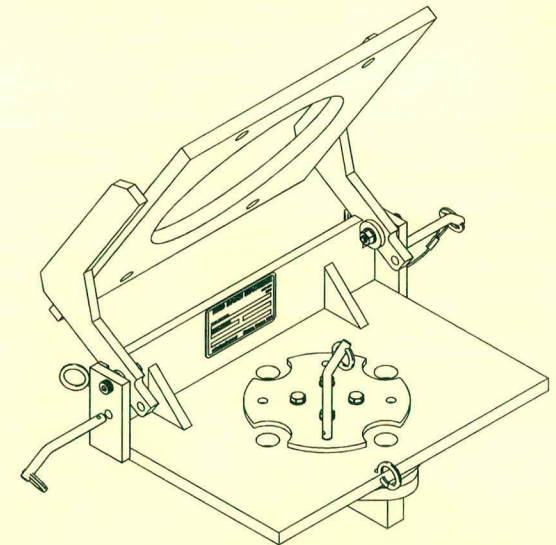
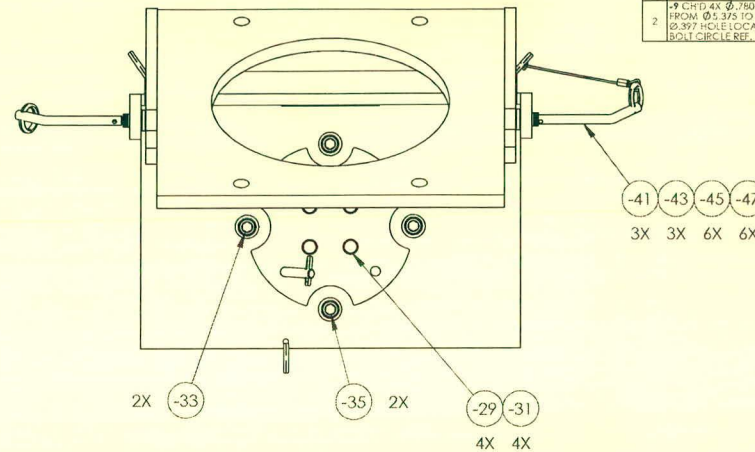
Specifications could not be found.

Plex 10/26/18 9:10 AM dart.leclair.mathieu

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REV		DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED SHEET 16 FOR -41. SHEET 5 CHD -S DIMENSION LOCATION WAS 4.255 IS 7.255	5/10/2013	CFS	
2		-9 CHD 4X Ø.750 HOLE R.C. FROM Ø5.375 TO Ø5.512 -19 CHD COUNTER BORED HOLES R.C. FROM Ø5.375 TO Ø5.512 -23 CHD HOLE LOCATIONS FROM 5.38 TO 5.51 -25 CHD 3/8-24 AND Ø.397 HOLE LOCATIONS FROM 2X 1.90 AND 2X 3.80 TO 2X 1.95 AND 2X 3.90 AND ADDED Ø5.512 BOLT CIRCLE REF.	7/12/2013	RJC	RW

TEO ATTACHED



SEE ATTACHED DEVIATION

RED BARN MACHINE	
TITLE TROLLEY ADAPTER, TGB SUPPORT	
DWG NO. RBW6505G00831-3G	REV 2
MATL UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .005 FRACTIONS ± 1/32 XX ± .01 DECIMALS ± .01 X ± .1 ANGLES ± .5° 1. BREAK ALL SHARP EDGES .015 x 45° 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: CLOUGH APPROVED: <i>D. Mott</i> REAT TREAT FINISH SPEC USED ON MODEL AW139
SCALE 1:4	DATE 2/6/2012
SHEET 1 OF 16	

